- 1 1. A method comprising:
- forming a base contact in a semiconductor
- 3 structure;
- 4 covering said semiconductor structure with a
- 5 layer;
- forming an electrical connection through said
- 7 layer to said contact; and
- forming a phase-change material over said layer,
- 9 said material electrically coupled to said contact.
- 1 2. The method of claim 1 wherein covering said
- 2 semiconductor structure with a layer includes covering said
- 3 structure with at least one insulating layer.
- 1 3. The method of claim 2 including forming a passage
- 2 through said insulating layer.
- 1 4. The method of claim 3 including forming the
- 2 electrical connection through said passage.
- 1 5. The method of claim 4 wherein forming an
- 2 electrical connection includes forming a cup-shaped
- 3 electrical connection.
- 1 6. The method of claim 5 including filling said cup-
- 2 shaped electrical connection with an insulator.

- 1 7. The method of claim 6 including forming a lower
- 2 electrode coupled to said cup-shaped connection.
- 1 8. The method of claim 7 including forming a cup-
- 2 shaped lower electrode.
- 1 9. The method of claim 8 including forming a
- 2 sidewall spacer in said cup-shaped lower electrode.
- 1 10. The method of claim 9 wherein forming a phase-
- 2 change material includes depositing a phase-change material
- 3 over said insulating layer and said spacer and electrically
- 4 contacting said lower electrode.
- 1 11. A memory comprising:
- a base contact formed on said semiconductor
- 4 structure;
- an insulating layer over said semiconductor
- 6 structure;
- 7 a passage formed through said insulating layer,
- 8 said passage including an electrical connection; and
- a phase-change material electrically coupled to
- 10 said electrical connection.

- 1 12. The memory of claim 11 wherein said electrical
- 2 connection is cup-shaped.
- 1 13. The memory of claim 12 including a lower
- 2 electrode.

- 1 14. The memory of claim 13 including a sidewall
- 2 spacer on said lower electrode.
- 1 15. The memory of claim 14 wherein the phase-change
- 2 material is formed over said sidewall spacer and in contact
- 3 with said lower electrode.
- 1 16. The memory of claim 15 including an insulating
- 2 material within said cup-shaped electrical connection.
- 1 17. The memory of claim 16 wherein said lower
- 2 electrode is cup-shaped.
- 1 18. The memory of claim 17 wherein said lower
- 2 electrode is recessed below the upper surface of said
- 3 insulating layer.
- 1 19. The memory of claim 18 including an upper
- 2 electrode over said phase-change material.

- 1 20. A memory comprising:
- 2 a semiconductor structure;
- a phase-change material spaced above said
- 4 semiconductor structure; and
- a tubular connector electrically coupling said
- 6 phase-change material to said semiconductor structure.
- 1 21. The memory of claim 20 including an insulating
- 2 layer over said semiconductor structure.
- 1 22. The memory of claim 21 including a passage formed
- 2 through said insulating layer.
- 1 23. The memory of claim 22 wherein said passage is
- 2 lined with said tubular connector.
- 1 24. The memory of claim 20 including a lower
- 2 electrode electrically coupled to said phase-change
- 3 material and said connector.
- 1 25. The memory of claim 24 wherein said lower
- 2 electrode is tubular.
- 1 26. The memory of claim 20 wherein said connector is
- 2 cup-shaped.

- 1 27. The memory of claim 26 wherein said lower
- 2 electrode is cup-shaped.
- 1 28. The memory of claim 27 including a sidewall
- 2 spacer over said electrode and between said electrode and
- 3 said phase-change material.
- 1 29. The memory of claim 28 wherein said sidewall
- 2 spacer is positioned within said passage and wherein said
- 3 sidewall spacer is cylindrical.
- 1 30. The memory of claim 29 including an upper
- 2 electrode over said phase-change material.